Dart Aerospace Ltd. Friday, 8/10/2007 8:57:54 AM Date Jean-Luc Menard **Process Sheet** : 206 STEP END PLATE **Drawing Name** : CU-DAR001 Dart Helicopters Services Customer : 33861 Job Number **Estimate Number** : 11021 : D2734 **Part Number** P.O. Number : NA · D2734 REV B S.O. No. :NA **Drawing Number** 8/10/2007 This Issue : N/A Project Number : NC Prsht Rev. NIV : MACHINED PARTS **Drawing Revision** First Issue Material : 30883 **Previous Run** : 8/17/2007 Qty: **Due Date** Written By Checked & Approved By EC Removed Deburr 01.06.08 : Est:D Comment **Additional Product** Job Number: Description: **Machine Or Operation:** Seq. #: 5052-H32 .063 Sheet 1.0 M5052H32S063 Comment: Qty.: 0.0656 sf(s)/Unit Total: 4.9219 sf(s) Material: 5052-H32 (QQ-A-250/8) 0.063" thick Batch: 911031713 4 (M5052H32S.063). 07/08/11 SAN WATER JET FLOW WATER JET 2.0 Comment: FLOW WATER JET 1-Cut as per Dwg D2734 Dwg Rev: Prog Rev: 07/09/08 INSPECT PARTS AS THEY COME OFF MACHINÉ 3.0 03)W PARTS AS THEY COME OFF MACHINE Comment: INSPECT SECOND CHECK 4.0

Comment: SECOND CHECK

5.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1

Comment: SMALL & MEDIUM FAB RESOURCE 1

Form per drawing D2734

8 07/09/06

<u>84</u>

Each

Friday, 8/10/2007 8:57:54 AM Date: Jean-Luc Menard User: **Process Sheet** Drawing Name: 206 STEP END PLATE Customer: CU-DAR001 Dart Helicopters Services Part Number: D2734 Job Number: 33861 Job Number: Description: Seq. #: **Machine Or Operation:** INSPECT WORK TO CURRENT STEP 6.0 QC5 Comment: INSPECT WORK TO CURRENT STEP PACKAGING RESOURCE #1 7.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 PACKAUITO
Identify and Stock Location: 1 FINAL INSPECTION/W/O RELEASE 8.0 Comment: FINAL INSPECTION/W/O RELEASE W St.09.06 Job Completion

,

DART AEROSPACE LTD	Work Order:	33 86 1
Description: End Plate	Part Number:	D2734
Inspection Dwg: D2734 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Х	First Article	Prototype	:
---	---------------	-----------	---

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
2.900	+/-0.010	2.907	1		Vern	
3.035	+/-0.010	3.036	/		Vern Vern	
0 063	+1.0.010				Vern	
9 0 063 GLORAN DIR	ac alon 3.0	35				
	<i>f</i>					
				in		
					,	
					,	
				<u> </u>		

Measured by: SA	Audited by:	Prototype Approval:	N/A
Date: OTIF	8 11 Date: ()	208/13 Date:	N/A

Rev	Date	Change	Revised by	Approved
Α	04.08.12	New Issue	KJ/JLM	[<i>Spif</i>]

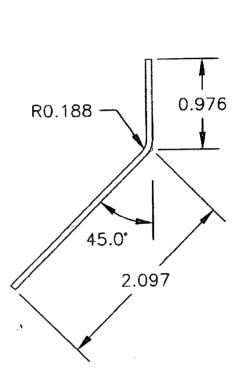




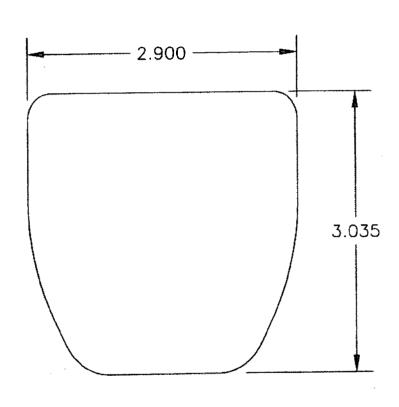


				The second secon
	DESIG	KE	DRAWN BY	DART AEROSPACE USA, INC.
	CHECK	KEDJA	APPROVED	DRAWING NO. REV. B
	1	M -	A	D2734 SHEET 1 OF 1
ı	DATE	Ψ	1 /	TITLE SCALE
	98.1	0.05		END PLATE 1:1
	Α		97.12.10	NEW ISSUE
	В		98.10.05	0.976 WAS 1.016, 2.097 WAS 2.137





BEND DETAIL



FLAT PATTERN

MATERIAL: 5052-H32 (QQ-A-250/8) OR
6061-T6 (QQ-A-250/11) 0.063 THICK
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED